## 27 Blowers, air pumps, air compressors

## 27a Bellows-type blowers

- 27b Air pumps and air compressors with reciprocating pistons for general purposes, compression of gases by means of hydraulic pistons, treatment of pressure gas
- 27c Blowers, air pumps and compressors with rotary motion
- 27d Jet apparatus for conveying gases or vapours for general purposes, non-mechanically acting high-vacuum pumps

## **27a Bellows-type blowers** (14a-9, 14a-11/00)

27a (No subdivision)

27b Air pumps and air compressors with reciprocating pistons for general purposes, compression of gases by means of hydraulic pistons, treatment of pressure gas (air pumps for vehicle tyres 63e; valve structures 47g; pressure compensators 14g; control of electric drive motors 21c; piston compressors for refrigerating units 17a; condenser pumps for steam engines 14g; fans for room ventilation 36d-4)

- 27b-1 Steam-driven air pumps or air compressors; locomotive air pumps
- 27b-2 Internal-combustion engine-driven air pumps or air compressors (compression pumps for internal combustion engines 46a9)
- 27b-3 Electrically driven air pumps or air compressors (17a-3)
- 27b-4 Air pumps or air compressors with other means of drive, including manual or foot drives
- 27b-5 Air pumps or air compressors with hydraulic piston, also with liquid mercury piston
- Air pumps or air compressors with cylinders situated on both sides of the drive (59a-26)
- 27b-7 Air pumps or air compressors with parallel or radial cylinders (59a-14; 59a-15)
- 27b-8 Control devices for single-stage air pumps or compressors, valve arrangements (59a-16)
- 27b-9 Control devices for multistage air pumps or compressors
- 27b-10 Regulating devices for single-stage air pumps or compressors
- 27b-11 Regulating devices for multistage air pumps or compressors

27b-11/10 Regulation of pressure independently of pressure in air and gas compressing plants27b-12 Wet-air pumps, condensate pumps (14g-13)

- 27b-13 Diaphragm air pumps or air compressors
- 27b-14 Cooling devices for air pumps or air compressors
- 27b-15/01 Lubricating devices for air pumps or air compressors
- 27b-15/02 Air cleaners (36d; 46d-5/07)
- 27b-15/02 Storage and treatment of compressed gas (drying, oil removal, cooling, etc.) for general purposes, especially in connection with compressors (36d; 46d-5/06; 46d-5/07)
- 27b-16 Air pumps and air compressors with devices for eliminating or altering clearance
- 27b-17 Elements of air pumps and air compressors, mufflers (36d), stuffing boxes (14a-10; 14c-20; 14k; 47f-23 47f-26; 47f2-15/00), pistons, cylinders (14f-18/01; 47f2-1/00; 47f2-11/00)

27c	Blowers, air pumps and compressors with rotary motion
	Blowers, air pumps, compressors with rotary piston
27c-1	Blowers, etc., with sliding abutments or with oscillating, e.g. vane-shaped abutments, or with unidirectionally or intermittently rotating abutments
27c-2	Blowers, etc. with sliding pistons, or with oscillating rotating elements as rotary pistons, e.g. vane-shaped, or unidirectionally, or intermittently rotating members
27c-3/01	Gear-type blowers, etc., or blowers with piston drums meshing as teeth, e.g. Roots blowers, general
27c-3/02	Gear-type blowers, etc., or blower with piston drums internally meshing as teeth
27c-4	Blowers, etc., with eccentric movement of piston or abutment
27c-5	Special constructions: ball-shaped housings, oscillating pistons, hose and band machines, etc.
27c-6/01	Lubrication, sealing, oil seals
27c-6/02	Cooling
27c-6/03	Miscellaneous
	Screw blowers, fans, centrifugal blowers
27c-7/01	Blade shape of axial blowers and fans
27c-7/02	Structure of screw, worm and helical-type blowers
27c-7/03	Fans (ventilators) without housings, operating in a protective cage
27c-7/04	Fans (ventilators) with housings
27c-7/05	Apparatus for the control of the direction and intensity of the air stream
27c-7/06	Drive of screw blowers and fans
27c-7/07	Regulation, wiring and reversing of screw blowers and fans
27c-10/01	Drives for centrifugal blowers (36d-4/01)
27c-10/02	Gears and couplings for centrifugal blowers
	Special accessories for centrifugal blowers
27c-11/01	Bearings, lubrication and packing of the shaft
27c-11/02	Glands, shaft and housing seals
27c-11/03	Means for dust separation
27c-11/04	Means for silencing
27c-11/05	Means for the compensation of heat expansion
27c-11/06	Means against backflow
27c-11/07	Wiring, air stream reversal
27c-11/08	Separation of centrifugal blowers into stages
27c-11/09	Mounting, design and housing of centrifugal blowers
27c-11/10	Heating the air stream
27c-11/11	Cooling the air
27c-11/12	Moistening the air
27c-11/13	Axial thrust relief
27c-11/14	Overload safety devices for the drive motor
27c-11/15 27c-12/01	Other protecting devices, e.g. against cavitation
	Blading of centrifugal blowers: blade shape, manufacture, material, attachment of blades
27c-12/02	Guide vanes and guide-vane wheels in front of the impeller
	Impellers for centrifugal blowers
27c-12/03	with axial admission and radial discharge
27c-12/04	with axial admission and discharge
27c-12/05	with tangential admission and discharge, e.g. impellers
27c-12/06	with radial admission and discharge
27c-12/07	Drum-shaped impellers
27c-12/08	Impellers with built-in elements, e.g. tubular guides

- 27c-12/09 Nozzle impellers
- 27c-12/10 Intermediary blades
- 27c-12/11 Composite or subdivided blades, intake blades
- 27c-12/15 Housings for centrifugal compressors
- 27c-12/20 Diffusers
- 27c-12/21 Guide vanes and guide-vane wheels behind the rotating wheel
- 27c-12/22 Ring nozzles on the diffuser
- 27c-13/01 Regulating devices for centrifugal blowers
- 27c-13/02 Special devices to prevent surging
- 27c-14/01 Centrifugal compressors with auxiliary liquid, mixture pumps
- 27c-14/02 with indirect delivery, e.g. ejector effect
- 27c-15/01 Axial or centrifugal blowers and compressors of special design
- 27c-15/02 Combination of centrifugal and other blowers
- 27c-15/03 Cup and bucket blowers
- 27c-15/04 Friction blowers
- 27c-16/01 Blowers with sealing fluid, water-ring air pumps
- 27c-16/11 Blowers with drag delivery
- **27d Jet apparatus for conveying gases or vapours** (condensate pumps, insofar as they influence the operation of steam engines 14g-13; compressors for refrigeration machines 17a-1, 17a-3, 17a-6; jet apparatus for conveying liquids 59c; for regulating the intake of combustion air 24i-4)
- 27d-1 Jet apparatus with gaseous or liquid motive fluids
- 27d-2/01 General
- 27d-2/02 using differences in liquid level
- 27d-3/01 Mercury vapour high-vacuum pumps (evacuation of discharge tubes 21g-13/30)
- 27d-3/02 High-vacuum pumps without mercury
- 27d Jet apparatus for conveying gases or vapours for general purposes (condensate pumps, insofar as they influence the operation of steam engines 14g-13; compressors for refrigeration machines 17a-1, 17a-3, 17a-6; jet apparatus for conveying liquids 59c; for regulating the intake of combustion air 24i-4), non-mechanically acting high-vacuum pumps
- 27d-1 Jet apparatus with gaseous motive fluids
  - Jet apparatus with liquid motive fluids
- 27d-2/01 General
- 27d-2/02 using differences in liquid level
- 27d-3/00 Jet apparatus with vaporised motive fluids
- 27d-3/02 . with mercury as motive fluid
- 27d-3/04 . with oil vapour as motive fluid
- 27d-3/06 . Details; accessories
- 27d-3/08 . Use of particular motive fluids in jet apparatus (such motive fluids per se 23b, 23c)
- 27d-4/00 Evacuation by physical and/or chemical binding [adsorption, absorption] of the gas to be evacuated to a gettering substance
- 27d-4/02 . Pumping devices
- 27d-4/04 . Use of particular gettering substances
- 27d-5/00 Evacuation by means of electrical discharges
- 27d-5/02 . Pumping devices, e.g. ion pumps
- 27d-5/04 . in combination with use of gettering substances, e.g. ion getter pumps

27d-6/00	Evacuation by means of thermally acting pumps
27d-6/02	. Achieving vacuum by condensation and/or freezing