

**56 Upholstery and saddlery**

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**56a Processes and devices for the manufacture of leather goods and upholstery****56b Harness, devices for the prevention of bolting, for quick harnessing and unharnessing, for training and shackling horses and draft animals, rein holds, protective equipment, whips, etc****56c Saddles and stirrups**

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**56a Processes and devices for the manufacture of leather goods and upholstery (general tools 87)**

56a-1 Manufacture of bags, suitcases, and the like, and leather loops, insofar as leather work is concerned (collars 56b-3 – 56b-7; driving belts 28b-20 – 28b-24, 47d-1 – 47d-9; eyelet-setting machines 3c-11, 71c-60, 71c-101/00; finished leather suitcases and bags 33b)

56a-2 Manufacture and treatment of upholstery material (obtaining spun fibres 29, preparation of spun fibres ,76b; felts 41d; cotton wool 76b; finishing 8a, 8b, 8k, 76c-27; untwisting cords and ropes 73-8/02, 76b)

56a-3 Manufacture of upholstery goods, especially cushions, upholstered mattresses (upholstered seats 20c-41, 34g, 63a-2, 63c-46; mattresses with springs 34g-17 – 34g-19; manufacture of spring 7d-7; manufacture of metal frame edges 49l-12; pure metal spring mattresses 34g; sewing of mattresses, edge rolls, and quilts 52a-29)

56a-4 Saddlery tools (3c; 3d; 28b; 47d; 71c; 87a-16 – 87a-22; 87b)

**56b Harness, devices for the prevention of bolting, for quick harnessing and unharnessing, for training and shackling horses and draft animals, rein holds, protective equipment, whips, etc****Harness and harness parts**

56b-1 Complete harness for draft animals and racks therefor

56b-2 Harness, buckles, loops, etc. (44a-29 – 44a-32)

**Collars**

56b-3 Nonadjustable collars

56b-4 Adjustable collars

56b-5 Collars with pneumatic and spring cushions (56a-3; 56b-10)

56b-6 Collar fasteners and fastening of traces to horse collars

56b-7 Manufacture of collars

**Miscellaneous main parts of front harnesses, apart from collars**

56b-8 Harness breast straps

56b-9 Harness yokes (56b-3 – 56b-7)

56b-10 Harness pads

**Bridles, reins and accessories**

56b-11 Bridles, bits and halters (45h)

56b-12 Rein arrangements, guides for bridles and traces on harness, check reins, and check rein hooks

56b-13 Rein holds and locks on the harness (63a-42)

56b-14 Blinkers

**Harness attachments for preventing the bolting of horses**

56b-15 by covering the eyes (63a-28)

56b-16 by closing the air supply (56b-11; 63a-28)

- 56b-17 by preventing leg motions, by means of electric shocks, etc. (56b-26; 56b-27; 63a-28)  
56b-18 Harness attachments for releasing runaway horses (63a-22; 63a-25; 63a-26)

**Rear harness and accessories**

- 56b-20 Rear harness tail holder and crupper straps, cruppers as harness attachments  
56b-21 Sand scattering devices as attachments

**Traces and accessories**

- 56b-22 Traces and trace straps (28b; 73)  
56b-23 Hooks and connectors for traces and other harness parts (45h-2; 45h-3; 45h-1/00; 47d-15; 47d-16; 63a-24)  
56b-24 Harness attachments for protecting draft animals (63a-29)  
56b-25 Trace supports on the harness, shaft or pole holders (45h-2; 45h-3; 45h-1/06; 45h-1/08; 47d-15; 47d-16; 63a-19 – 63a-24)  
56b-26 Devices for shackling (30c-5; 45h-10; 66a-4) and for training saddle and draft animals during work  
56b-27 Whips and whip holder harness attachments (45d-2; 46e-5; 56b-13; 63a-42)

**56c Saddles and stirrups (bicycle saddles 63g)****Saddles and accessories**

- 56c-1 Saddles with air cushions  
56c-2 Saddles with spring cushions (56a-3; 56b-5)  
56c-3 Side saddles  
56c-4 Adjustable saddles and pack saddles  
56c-5 Nonadjustable saddles and pack saddles  
56c-6 Underpads for saddles  
56c-7 Saddle blankets and protecting covers for harness animals (63a-3)  
56c-8 Girths and tighteners

**Stirrups and accessories**

- 56c-9 Fixed stirrups  
56c-10 Releasable stirrups  
56c-11 Means for fastening the stirrups to the saddle, stirrup straps  
56c-12 Pockets in the stirrup or saddle, e.g. for weapons