

79 Tobacco, cigars, cigarettes

79a Raw tobacco, smoking, chewing and snuffing tobacco, mechanical part**79b Cigars and cigarettes, mechanical part, production of cigarette wrappers and tips****79c Tobacco, cigars and cigarettes, chemical part**

79a Raw tobacco, smoking, chewing and snuffing tobacco, mechanical part

79a-1 Packing and pressing of tobacco

Processing of raw tobacco, also by pneumatic methods (pneumatic conveying 81e-60 – 81e-77)

79a-2/01 Stringing of tobacco leaves

79a-2/03 Suspension devices for tobacco leaves

79a-2/05 Separation of associated leaves and loosening of cut tobacco

79a-2/10 Blending of tobacco

79a-2/12 Tobacco grading and sifting, dust removal from, and cleaning of tobacco (1a-20 – 1a-29)

79a-2/15 Heat treatment and cooling of tobacco (82a)

79a-2/20 Other processing methods for tobacco (manufacture of tobacco paper from tobacco or tobacco waste 55f-16)

Rib separation from tobacco

79a-3/01 by tearing off the ribs

79a-3/10 by cutting off the ribs

79a-3/20 by stripping the leaves off the ribs

79a-3/30 Removal of protruding rib parts by means of cutting tools

79a-3/40 Rib separation by comminuting the leaves and subsequent sifting

79a-3/45 Auxiliary rib separation devices

79a-3/50 Tobacco smoothing machines (8d-20)

Tobacco cutting machines

79a-4/01 with vertically or horizontally reciprocating cutters

79a-4/05 with rotating cutters, cross-cutters

79a-4/07 with rotating cutters, longitudinal cutters

79a-4/10 Special apparatus for comminuting tobacco

79a-5 Control of moisture content of tobacco and its products for commercial use (moistening of tobacco products in small containers for the users 44b-30)

79a-6 Tobacco twisting machines

79a-7 Chewing tobacco, snuffing tobacco, mechanical section

79b Cigars and cigarettes, mechanical part, production of cigarette wrappers and tips**Apparatus and machines for the manufacture of cigars (special types 79b-21/01 – 79b-29/10)**

79b-1 Manufacture of filler [fillings] and tobacco feeding to cigar machines

79b-2/01 Filler press moulds

79b-2/05 Filler press moulds mounted on rotating feeders

79b-3 Cigar bunching and pressing devices

79b-4	Devices for cutting cigar wrappers
79b-5/01	Device for application of wrappers on the filler and for shaping cigar ends (79b-6 – 79b-8)
79b-5/05	Device for tapering cigars
79b-5/10	Devices for conveying wrappers
79b-5/20	Devices for application of adhesive
79b-6	Cigar machines with wrapping apron and wrapping table (79b-11)
79b-7	Cigar machines with wrapping rolls
79b-8	Cigar machines with gripping devices
79b-9	Miscellaneous devices used in the manufacture of cigars and cigar machine elements, except 79b-1 – 79b-8 (79b-21/01 – 79b-29/10)

Cigarette machines and the like

Cigarette filling machines

79b-10/01	with continuous rod
79b-10/10	with press chamber
79b-11	Cigarette machines with winding devices (79b-6 – 79b-8)

Cigarette rod machines

79b-12/01	Devices for starting and stopping
79b-12/10	Shaping of the rod
79b-12/50	Band rollers, bobbin holders and other elements
79b-13/01	Distributing and sorting devices for cigarette-rod machines
79b-13/10	Counting and controlling devices for cigarette-rod machines (42p-5/01)

Devices for processing the shaped cigarette rod on cigarette-rod machines

79b-14/01	Folding of the paper seam
79b-14/10	Sealing of the paper seam
79b-14/20	Drying of the paper seam
79b-15/01	Safety devices for protection and the like of bands, mounted on cigarette-rod machines
79b-15/10	Removal of tubes from defective cigarettes
79b-16	Tobacco feeding for cigarette machines
79b-17	Pocket cigarette compacting devices
79b-18	Pocket cigarette rolling devices and the like
79b-19/01	Devices for cutting cigar wrappers, cigars and cigarettes from a rod (79b-1; 79b-10/01 – 79b-12/50)
79b-19/50	Devices for sharpening the knives of the devices covered by 79b-19/01 (67a)
79b-20	Devices for trimming and dividing cigars and cigarettes

Special kinds of cigarettes and cigars, and processes of manufacture

79b-21/01	Cigars and cigarettes with tips, with or without filters (cigar or cigarette holders 44b-16, 44b-19)
79b-21/10	Attachment of tips and filters to cigars and cigarettes
79b-22/01	Manufacture of tip covers and covering rolls for cigars and cigarettes by mechanical methods, e.g. by spraying or atomizing (manufacture of covering rolls by chemical methods 39b-5, 39b-11, 39b-12, 39b-14 – 39b-26; cigarette covers from coloured paper and subsequent treatment 55f; metal foils 55f)
79b-23/01	Manufacture of cigarette wrappers
79b-23/50	Folding of wrapper ends after filling the wrapper with tobacco
79b-24	Manufacture of hollow tips and other inserts, e. g. filters, and attachment to the wrapper
79b-25	Special wrappers for cigarettes and cigars, and their manufacture
79b-26	Cigars and cigarettes with igniters
79b-27	Other kinds of cigars and cigarettes and their manufacture, except 79b-21/01 – 79b-26

79b-27/50 Smoking tobacco cartridges
79b-28 Cigars and cigarettes with ash catchers, holders and other devices

Marking, printing, decorating of cigars and cigarettes

79b-29/01 Marking of cigars and cigarettes by branding and printing
79b-29/10 Printing of the cigarette-paper strips
79b-30 Bands [rings] and other fittings for cigars, and cigarettes machines for the application of bands (81b-1/50)
79b-31 Dulling and powdering of cigars

79c Tobacco, cigars and cigarettes, chemical part

79c-1 Chemical treatment of tobacco and tobacco products
79c-2 Chemical treatment of tobacco smoke (smoking requisites 44b-5, 44b-31)