## 89 Sugar and starch production

89a	Washing, conveying and storage devices for beets and potatoes
89b	Comminution of sugar beets and sugar cane; treatment of extracted beet pulp
89b	(IPC: C13C) Cutting mills; Shredding knives; Pulp presses
89c	Extraction of juice from sugar beets, sugar cane, and the like; purification of sugar juices and solutions
89c	(IPC: C13D) Production and purification of sugar juices
89d	Processing of raw and refined sugar, including evaporation and boiling
89d	(IPC: C13F) Preparation and processing of raw sugar, sugar, and syrup
89e	Evaporators and boilers
89e	(IPC: C13G) Evaporation apparatus; Boiling pans
89g	Machines for cutting and chipping sugar
89g	(IPC: C13H) Cutting machines for sugar; Combined cutting, sorting and packing machines for sugar
89h	Desugarisation of molasses
89h	(IPC: C13J) Extraction of sugar from molasses
89i	Glucose, invert sugar, milk sugar and maltose
89i	(IPC: C13K) Glucose; Invert sugar; Lactose; Maltose; Other sugars
89k	Starch and dextrin
89k	(IPC: C13L) Starch; Dextrine; Similar carbohydrates
89a	Washing, conveying and storage devices for beets and potatoes
89a-1 89a-2 89a-3 89a-4	Machines for washing sugar beets and potatoes for sugar and starch extraction (machines for washing beets for animal feed 45e-22/01, 45e-27/00; for grain 50a-2/01) Stone, mud and weed traps for sugar beet washers and flumes Conveying devices for sugar beets and potatoes, especially flumes (45e-30/06) Storage facilities for sugar beets (53g-5/02; 45e-29/01 – 45e-29/09; 45e-25/00)
89a-1/00 89a-2/00 89a-3/00 89a-4/00	Machines for washing sugar beets and potatoes for sugar and starch extraction (machines for washing beets for animal feed 45e-22/01, 45e-27/00; for grain 50a-2/01) Stone, mud and weed traps for sugar beet washers and flumes Conveying devices for sugar beets and potatoes, especially flumes (45e-30/06) Storage facilities for sugar beets (53g-5/02; 45e-29/01 – 45e-29/09; 45e-25/00)
89b	Comminution of sugar beets and sugar cane; treatment of extracted beet pulp
89b-1	Sugar beet slicing machines (cutting machines for beets for animal feed 45e-35 – 45e-38, 45e-33/00 – 45e-35/10)
89b-2	Cutting machines for sugar cane (presses for sugar cane 89c-8)

89b-3	Other comminuting devices for sugar beets, e.g. graters and presses (juice presses for sugar beets 89c-8)
89b-4	Slicing knives and vats for slicing machines
89b-5	Screw and cone presses for extracted sugar pulp
89b-6	Other devices for the treatment of extracted sugar beet pulp, e.g. endless-belt presses
89b	(IPC: C13C) Cutting mills; Shredding knives; Pulp presses
89b-1/00	Reducing the size of material from which sugar, or like carbohydrate is to be extracted (for extraction of starch 89k-1/02)
89b-1/02	Cutting sugar cane
89b-1/04	Shredding sugar cane
89b-1/06 89b-1/08	. Slicing sugar beet . Knives; Adjustment or maintenance thereof
89b-3/00	Pressing water from material from which sugar, starch or like
	carbohydrate has been extracted
89b-3/02	. between perforated moving belts
89c	Extraction of juice from sugar beets, sugar cane, and the like; purification of sugar juices and solutions
89c-1	Methods for the extraction of juice
89c-2	Use of chemicals in the extraction of juice; beet extraction with alcohol and the like
89c-3	Juice-extracting apparatus, intermittently fed
89c-4	Juice-extracting apparatus, continuously fed
89c-5	Valves for juice-extracting apparatus and pipes
89c-6	Closures for juice-extracting apparatus
89c-7	Screens, screen tubes and the like, for juice-extracting apparatus
89c-8	Presses for sugar beets and sugar cane
89c-9	Accessories for juice-extracting apparatus
89c-10	Separation of sugar juice by means of lime and the like
89c-11	Sugar-juice purification by mechanical or thermal treatment
89c-12	Sugar-juice purification by means of chemicals in general
89c-13	Sugar-juice purification by means of reducing or oxidising agents
89c-14	Sugar-juice purification by means of bone black and filtering powder
89c-15	Sugar-juice purification by electrolysis
89c-16	Saturation of sugar juice: by means of carbon dioxide or sulphurous acid
89c-17	Sampling, measuring and operation testing in connection with sugar extraction
89c	(IPC: C13D) Production and purification of sugar juices
<b>89c-1/00</b> 89c-1/02	<b>Production of sugar, i.e. saccharose, juices</b> . Expressing juice from sugar cane or similar material, e.g. sorghum saccharatum
89c-1/04	combined with inhibition
89c-1/06 89c-1/08	Sugar-cane crushers . Extraction of sugar from sugar beet with water
89c-1/10	continuous processes
89c-1/12	. Details of extraction apparatus, e.g. arrangements of pipes or valves
89c-1/14	. using extracting agents other than water, e.g. alcohol or salt solutions
89c-3/00	<b>Purification of sugar juices</b> (mechanical separation of solids from liquids 12d)
89c-3/02	. using alkaline earth compounds
89c-3/04	followed by saturation
89c-3/06	with carbon dioxide or sulphur dioxide
89c-3/08 89c-3/10	<ul> <li>by oxidation or reduction</li> <li>using sulphur dioxide or sulphites</li> </ul>
89c-3/12	. using adsorption agents, e.g. active carbon

89c-3/14 89c-3/16 89c-3/18	<ul> <li>using ion-exchange materials</li> <li>by physical means, e.g. osmosis</li> <li>by electrical means</li> </ul>
89c-17	Sampling, measuring and operation testing in connection with sugar extraction
89d	Processing of raw and refined sugar, including evaporation and boiling (evaporators, boilers 89e; centrifuges 82b)
89d-1 89d-2 89d-3 89d-4 89d-5 89d-6 89d-7 89d-8	Evaporation and boiling of sugar juice (boiling processes for chemical purposes 12a; evaporators, boilers 12a, 89e) Crystallisation of sugar juice (rock candy 89d-3; crystallisation in general 12c-2) Manufacture of rock candy Miscellaneous apparatus for the processing of raw sugar Sugar purging processes using centrifuges (purging centrifuges 82b-3/03) Sugar purging by means other than centrifuges Washing loose sugar crystals by means of chemicals Production of refined sugar in the form of loaves (centrifugal moulds 82b-1)
89d-9 89d-10 89d-11	Sugar pressing Runoff recycling and re-dissolving of raw sugar Sugar drying and storing (82a)
89d	(IPC: C13F) Preparation and processing of raw sugar, sugar, and syrup
89d-1/00 89d-1/02 89d-1/04 89d-1/06 89d-1/08 89d-1/10 89d-1/12 89d-1/14	<ul> <li>Thickening, evaporating, or boiling sugar juice (boiling apparatus 12a; evaporators 12a; centrifuges 82b)</li> <li>Crystallisation; Crystallising apparatus</li> <li>Separating crystals from mother liquors</li> <li>by centrifugal force</li> <li>Washing residual mother liquor from crystals</li> <li>in centrifuges</li> <li>Recycling mother liquor or wash liquors</li> <li>Dissolving and refining raw sugar</li> </ul>
<b>89d-3/00</b> 89d-3/02	<b>Miscellaneous sugar products</b> (sucrose syrups 53k-1/20; glucose- containing syrups 89i-1/00) . formed by moulding sugar
89d-5/00	Drying sugar (storing sugar 81e)
89e	Evaporators and boilers (evaporation and boiling processes 89d)
89e-1 89e-2 89e-3 89e-4 89e-5	Surface evaporators: spray-type evaporators, plate-shaped evaporators, evaporator with rotating heating elements (12a) Circulation evaporators and boilers (12a) Multiple element evaporators (12a) Heating elements for evaporators (12a) Miscellaneous auxiliary devices for evaporators: foam steamers, pipe cleaners, juice traps, condensers, and the like (12a-1; 12a-2; 14g-12; 14g-13)
89e	(IPC: C13G) Evaporation apparatus; Boiling pans
89e-1/00 89e-1/02 89e-1/04 89e-1/06	<ul> <li>Evaporators or boiling pans adapted to be specially applicable for sugar solutions</li> <li>Heating equipment</li> <li>Other details, e.g. for preventing foaming for catching juice combined with measuring instruments for effecting control of the process</li> </ul>

89e-1/06 . combined with measuring instruments for effecting control of the process

89g	Machines for cutting and chipping sugar
89g-1 89g-2	Sugar cutting and chipping machines (cutting of sugar goods 53I-10) Sugar cutting and chipping machines in connection with sugar sorting and packing devices
89g	(IPC: C13H) Cutting machines for sugar; Combined cutting, sorting and packing machines for sugar
89g-1/00	Combined cutting, sorting and packing machines for sugar
89g-3/00	Cutting machines for sugar
89h	Desugarisation of molasses
89h-1 89h-2 89h-3 89h-4 89h-5 89h-6 89h-7	Desugarisation of molasses by osmosis by precipitation of sugar lime - separation methods with lime by washing the sugar lime - elution methods by means of strontium compounds by means of barium compounds by means of lead oxide Miscellaneous processes for the processing of molasses, except 89h-1 – 89h-6
89h	(IPC: C13J) Extraction of sugar from molasses
89h-1/00 89h-1/02 89h-1/04 89h-1/06 89h-1/08	<ul> <li>Production of saccharose from final molasses</li> <li>by chemical means</li> <li>by precipitation as alkaline earth metal saccharates</li> <li>using ion exchange</li> <li>by physical means, e.g. osmosis</li> </ul>
89i	<b>Glucose, invert sugar, milk sugar and maltose</b> (biological saccharification of starch and cellulose-containing substances 6b-3/01)
89i-1/01 89i-1/02 89i-2	Extraction of sugar [grape sugar] from starch Extraction of sugar and sugar solutions from wood, peat and the like (53g-4/01) Extraction of invert sugar, also in the production of artificial honey, milk sugar, and maltose
89i	(IPC: C13K) Glucose; Invert sugar; Lactose; Maltose; Other sugars (chemical synthesis of sugars 120)
<b>89i-1/00</b> 89i-1/02 89i-1/04 89i-1/06 89i-1/08 89i-1/10	<ul> <li>Glucose; Glucose-containing syrups</li> <li>by saccharification of cellulosic materials (manufacture of fodder 53g)</li> <li>Purifying</li> <li>by saccharification of starch or raw materials containing starch</li> <li>Purifying</li> <li>Crystallisation</li> </ul>
89i-3/00	Invert sugar
89i-5/00	Lactose
89i-7/00	Maltose
89i-9/00	Other sugars, e.g. fructose, mannose
<b>89k</b> 89k-1 89k-2 89k-3 89k-4	Starch and dextrin (22i) Comminution of starch raw materials Extraction and purification of starch (centrifuges 82b) Moulding and drying of starch Treatment of the starch extraction wastes

89k-3/00	Extraction and purification of other reserve carbohydrates, e.g. glycogen, inulin, laminarin
89k-1/08 89k-1/10	. Modified or degraded starch; Bleaching of starch (starch derivatives 39b1) Dextrin
89k-1/06	. Working-up residues from the starch extraction
89k-1/04	washing 89a) . Drying; Forming
89k-1/02	suspensions . Preparatory treatment, e.g. crushing of raw materials (machines for preliminary
89k-1/00	Extraction and purification of starch, including concentration of starch
89k	<b>(IPC: C13L) Starch; Dextrine; Similar carbohydrates</b> (biological synthesis of starch or dextran 6b; compositions based on starch or its derivatives or its degradation products, e.g. dextrine, 39b1-25/02)
89k-5	Soluble starch and dextrin, and adhesives prepared therefrom (other adhesives 22i)