Steam boilers for power generation, including accessories and steam lines

13a	Steam boilers
13b	Water circulation in steam boilers, feed water preheating, mechanical treatment of feed water, boiler feed regulation, feed water storage
13c	Water level indicators, alarm and safety devices for steam boilers
13d	Steam pipes, steam drying and purification, steam superheating condensate exhaust lines
13e	Mechanical cleaning of boilers, boiler tubes and condensers for boiler scale, rust and sludge
13f	Fastening and sealing of tubes for steam boilers, preheaters and superheaters
13g	Special steam-generating processes, boiler firing by means of preheated materials, e.g. hot slag, liquid metals, etc., enclosed furnaces, e.g. with the flame acting directly upon the water
13a	Steam boilers (for heating 36; for special steam 14h-7)
	Boiler structures in general
13a-1/10	Steam generating units (combined with engines 14h)
13a-1/20	Miscellaneous, large water chamber boilers
13a-1/30	Suspension and supports for boilers (24k; 37f)
13a-1/40	Boiler body structure (37f-3)
13a-1/50	Boiler casings, linings, brickwork (24k)
13a-1/60	Boiler flue structures (24k)
	Cylinder and fire-tube boilers
	Cylinder and fire-tube boilers without water tubes
13a-2/10	Cylinder boilers without water tubes
13a-2/20	Cylinder boilers without water tubes, combined with fire-tube boilers
13a-2/30	Fire-tube boilers without water tubes
13a-2/40	Fire-tube shapes
	Fire-tube boilers with water tubes in the fire tube
13a-3/10	Fire-tube boilers with transverse water tubes in the fire tube
13a-3/20	Fire-tube boilers with longitudinal water tubes in the fire tube
13a-4	Cylinder and fire-tube boilers combined with water-tube boilers
13a-5	Cylinder and fire-tube boilers combined with multi-tubular boilers
	Water-tube boilers
	Vertical water-tube boilers
13a-6/10	Vertical cylinder boilers with radial water tubes
13a-6/20	Vertical fire-box boilers with water tubes
3	
13a-7/10	Vertical tube boilers
13a-7/10 13a-7/11	with upper and lower drums connected by vertical tubes in circular banks with annular upper and lower drums

13a-7/12 13a-7/20	with upper and lower drums connected by tubes in different banks with one upper and lower drum and straight, connecting tubes in rows
13a-7/21 13a-7/22	with upper and lower drum pairs connected by straight tubes in rows with one upper and two or more lower drums and straight tubes, the lower drums not
13a-7/23	being connected with one upper drum and two or more lower drums and straight tubes, the lower drums
13a-7/30	being connected with two transverse upper drums one lower drum and straight tubes
13a-7/31	with longitudinal upper drum and straight tubes
13a-7/40	with one lower drum and more than two upper drums, Stirling boiler
13a-7/50	with curved tubes
13a-7/60	Miscellaneous non-specified vertical tube boilers
13a-8/10	Miscellaneous in vertical tube boilers
13a-8/11	Flue wall structures in vertical tube boilers (24k; 13a-15/20)
13a-8/12	Air preheating in vertical tube boilers (13b; 24k-4; 13a-15/10)
13a-8/13	Drums, particularly for high pressures (17g-3; 12g-2)
13a-8/14	Tube fastening and arrangement
13a-8/15	Drum protection
13a-8/16	Cooling of the furnace walls in vertical tube boilers (24k)
13a-9/10	Water tube boilers with the following components suspended from the upper drum "Field" tubes
13a-9/10 13a-9/20	U-tubes
13a-9/30	"Field" tubes, tube shapes
13a-10/10	Sectional water-tube boilers with vertical tubes
13a-10/10 13a-10/20	Water-tube boilers with vertical elements
	Inclined-tube sectional boilers
13a-11/10	with two flat headers
13a-11/11	with separate feed outlet
13a-11/20	with different inclined tubes
13a-11/21 13a-11/22	with crossed tubes with angularly bent tubes
13a-11/22 13a-11/30	with bent tubes
13a-11/30	Inclined-tube boilers with one flat header
13a-12	Inclined tube boilers with wide headers
100 10	Sectional chamber boilers
13a-14/10	with horizontally divided headers
13a-14/11	with vertically divided headers
13a-14/12	with diversely divided headers
13a-14/20	Components for sectional chambers
13a-15/10	Preheating of combustion air in inclined tube boilers (13a-8/12; 13b; 24k)
13a-15/20	Wall structures for hot gas flues in inclined tube boilers (13a-8/11; 24k)
13a-15/30	Water chamber structures
13a-15/40	Miscellaneous sectional water-tube boilers
13a-15/50	Cleaning and manholes covers
13a-16	Inclined tube combined with vertical tube boilers
13a-17	Water-tube boilers with horizontal elements
13a-18	All-tube boilers (13g-1)
13a-19/10	Coil-tube boilers with water supply (13g-1/01, 13g-1/06) with spiral tubes

13a-19/20 13a-19/30	with sinuous tubes with helical tubes
13a-20	Water-tube boilers with fire tubes passing through the water tubes
13a-21/10 13a-21/20 13a-21/30	Water-tube boilers combined with flue boilers with water and flue tubes with separate vertical water and flue tubes with separate horizontal water and flue tubes
	Flue boilers
13a-22/10 13a-22/11 13a-22/02 13a-22/30	Vertical flue boilers with vertical flues with return flues with horizontal flues Miscellaneous apparatus
13a-23/10 13a-23/20 13a-23/30 13a-23/31 13a-23/32 13a-23/40 13a-23/50 13a-23/60 13a-23/70 13a-23/71 13a-23/72	Locomotive boilers without water tubes with water tubes in fire box with water-tube fire box and longitudinal flue boiler with water-tube fire box and water-tube boiler with indirectly heated water-tube fire box Locomotive multiple-pressure boiler Miscellaneous locomotive boilers Locomobile boilers Structural details, reinforcement Elastic stay bolts Articulated stay bolts
13a-23/73 13a-24/10 13a-24/20 13a-24/30 13a-24/40 13a-24/50	Miscellaneous stay bolts Marine-type flue boilers with fire tube, reversing chamber and heating tubes with returning flame, without water tubes with water tubes with double flame return Details
13a-25/10 13a-25/20 13a-25/21 13a-25/30	Miscellaneous, not previously specified with intersecting heating tubes with horizontal flue tubes with horizontal return flues Miscellaneous
13a-26	Miscellaneous steam boilers Steam boilers with two or more superposed water layers
13a-27/10 13a-27/11 13a-27/12 13a-27/20	Steam boilers, pulverised-coal fired Vertical tube boiler, water-cooled pulverised-coal preliminary firing (13a-7; 13a-8) with pulverised-coal internal firing with pulverised-coal internal firing and tubes arranged in a ring Inclined-tube sectional chamber boilers water-cooled pulverised-coal preliminary firing (13a-11 – 13a-15)
13a-27/21 13a-27/30 13a-27/31	with coal-pulverised internal firing (13a-11 – 13a-15) Miscellaneous steam boilers, un-cooled pulverised-coal preliminary firing with water-cooled, pulverised-coal preliminary firing

13a-27/32 13a-27/40	with pulverised-coal internal firing Miscellaneous
13a-28 13a-29	Waste heat boilers Miscellaneous, previously non-specified, steam boilers
13a-30/10 13a-30/02 13a-30/03 13a-30/04	Steam boiler tubes Tube shapes Water tubes with inserted elements Flue tubes with inserted elements (24k) Protection of walls and tubes from burning (13a-8/06)
13b	Water circulation in steam boilers, feed water preheating, mechanical treatment of feed water, boiler feed regulation, feed water storage
13b-1/01 13b-1/02 13b-1/03 13b-1/04 13b-1/05 13b-1/06 13b-1/07 13b-1/08	Devices for increasing the water circulation in steam boilers (for hot-water heating systems $36c-4/01 - 36c-4/03$) by means of steam domes by means of circulation jackets and baffle plates by water or steam jet injection by means of pure mechanical devices, such as agitators, etc. by means of circulation pumps mounted within the boiler by means of circulation pumps installed outside of the boiler Circulation devices for locomotive boilers Regulating devices
	Feed water preheaters
13b-2/01 13b-2/02 13b-2/03 13b-2/04	Flue gas preheaters with grouped water tubes with smooth vertical tubes with smooth horizontal tubes with vertical ribbed tubes with horizontal ribbed tubes
13b-2/05 13b-2/06 13b-2/07	Control devices Special preheater arrangements and flue gas guiding
13b-2/06	Control devices
13b-2/06 13b-2/07 13b-3/01 13b-3/02	Control devices Special preheater arrangements and flue gas guiding Safety and ventilation devices Flue gas preheaters with water tubes of various shape Indirectly heated with circulation tubes
13b-2/06 13b-2/07 13b-3/01 13b-3/02 13b-3/03 13b-4 13b-5 13b-6	Control devices Special preheater arrangements and flue gas guiding Safety and ventilation devices Flue gas preheaters with water tubes of various shape Indirectly heated with circulation tubes Connected with boiler Feed water preheaters with flue gases circulating through heating tubes Tubeless feed water heaters in which water is isolated from the heating medium Preheaters with heating medium injected into water, mixed preheaters, excepting multiple stages, pans etc. (steam jet pumps 59c-11 – 59c-15)

13b-9/03 13b-9/04 13b-10	Combined flue gas and steam preheaters and operation Special devices in locomotive preheaters Preheaters for intermediate or extraction steam bleeding (influencing the steam-extraction engine 14h-2)
13b-11/01 13b-11/02 13b-11/03 13b-11/04	Miscellaneous feed water preheaters Combined water and air preheaters (air preheaters 24k-4/01 – 24k-4/03) Arrangement of water and air preheaters Combined steam and flue gas preheaters Other types of feed water preheaters
	Mechanical feed-water treatment
13b-12/01 13b-12/02	Purely mechanical feed-water purifiers Filters and settling tanks (general purpose filters 12d) Oil separators for feed water (for steam 13d-30, 14g-8; recovery of oil and grease 23a-4)
13b-13	Feed-water treatment by heating
13b-14/01 13b-14/02 13b-14/03	Feed-water treatment by evaporation and condensation, recovery of additional feed water (vaporisers directly connected with the power engine 14c-13/02) Recovery of additional feed water from waste steam Recovery of additional feed water from hot waste water Feed-water vaporiser structure types (vaporisers, general 12a-4; sea water evaporators 65f2-1)
	De-aerating and degassing of feed water, also of additional water (degassing of consumption water 85b-1/20)
13b-15/01	Degasser structures and degassing processes
13b-15/02	Degassing in connection with the condenser
13b-16	Boiler water purification within the boiler
13b-17 13b-18	Boiler water treatment by circulation with settling tanks, outside the boiler Purification of feed water and boiler element by electric processes (electrolysis
130-10	85b-1/30)
13b-19	Mechanical feed-water purifiers with devices for the addition of chemical substances (chemicals only 85b-1/35, 85b-1/36, 85b-1/40; mechanical water purification for general use 85b-1/01, 85b-2/01)
13b-20	Devices for the introduction of chemicals into the boiler (into water purifiers 85b-3/02, 85b-3/03)
13b-21	Feed-water treatment with addition of sludge-containing boiler water: regeneration processes
	Boiler feed control including feed-water storage (regulators, in general 42q; 42r)
13b-22	Automatic float-control feeders and regulators
13b-23	Automatic float-control feeders and regulators for pressure pipes
13b-24	Float-control feeders and regulators with piston or diaphragm
13b-25	Condensation water return into the boiler (exhaust steam return into the boiler 14h-1/09; condensation water lift pumps 59c-3)
13b-26	Feed control without float, with standpipe or hand-controlled valves
13b-27	Feed control with float and standpipe, piston or diaphragm
13b-28	Feed regulators with control of pumping process, with float, without piston or diaphragm
13b-29	Feed-regulators with control of pumping process without float, with piston or diaphragm

	Feed-water pumps (piston pumps 59a-2; centrifugal pumps 59b; condensate pumps 14g-13)
13b-30/01	Structure of components, e.g. preventing steam generation
13b-30/02	Introduction of steam or condensate into the feed-water pump
13b-30/03	Feed pump drives
13b-30/04	Control, starting, and combined operation of feed-water pumps (electric devices for starting and regulating electric motors for pumps 21c-59/60, 21c-59/65)
13b-31	Boiler feeder with mechanically moved feed space
13b-32	Boiler feeder and feed regulators with oscillating containers
13b-33	Electric boiler feeder (remote water-level variation indicators 74b-1; control of electric motors according to water level, floats, 21c-59/33)
	Boiler feed regulators with expansion of solids
13b-34/01	with expansion tube water level
13b-34/02	with expansion tube mounted as above water level
13b-34/03	Other types of feed regulators with expansion tubes
13b-35	Boiler feed regulators with expansion of liquids
	Miscellaneous devices for boiler feeding
13b-36/01	Special boiler feed regulators
13b-36/02 13b-36/03	Special boiler feed regulators with control of pump operation Boiler feed regulators responsive to steam pressure, water-level variations or steam
135-30/03	extraction
13b-36/04	Safety and checking devices for feed regulators
13b-36/05	pressure-regulating devices for feed lines, pressure relief valves and check valves
13b-36/06	Feed of multi-pressure boilers
13b-36/07	Feed valves
13b-36/08	Miscellaneous devices for boiler feeding
	Feed water storage (constant-pressure accumulators and accumulators with
	steam extraction for equalising steam consumption variations in power plant 14h-3/01, 14h-3/02)
13b-37/01	·
13b-37/01 13b-37/02	14h-3/01, 14h-3/02) Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters
13b-37/02 13b-37/03	14h-3/01, 14h-3/02) Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters Feed-water accumulators with steam and flue gas preheaters
13b-37/02 13b-37/03 13b-37/04	14h-3/01, 14h-3/02) Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters Feed-water accumulators with steam and flue gas preheaters Feed-water accumulators for locomotives
13b-37/02 13b-37/03 13b-37/04 13b-37/05	14h-3/01, 14h-3/02) Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters Feed-water accumulators with steam and flue gas preheaters Feed-water accumulators for locomotives Accumulators directly connected with the boiler, boiler water accumulators (gravity accumulators for live steam 13g-3/05)
13b-37/02 13b-37/03 13b-37/04 13b-37/05 13b-37/06	14h-3/01, 14h-3/02) Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters Feed-water accumulators with steam and flue gas preheaters Feed-water accumulators for locomotives Accumulators directly connected with the boiler, boiler water accumulators (gravity accumulators for live steam 13g-3/05) Miscellaneous regulating devices for feed-water accumulators, such as water-level, intake and outlet regulators
13b-37/02 13b-37/03 13b-37/04 13b-37/05	14h-3/01, 14h-3/02) Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters Feed-water accumulators with steam and flue gas preheaters Feed-water accumulators for locomotives Accumulators directly connected with the boiler, boiler water accumulators (gravity accumulators for live steam 13g-3/05) Miscellaneous regulating devices for feed-water accumulators, such as water-level,
13b-37/02 13b-37/03 13b-37/04 13b-37/05 13b-37/06	14h-3/01, 14h-3/02) Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters Feed-water accumulators with steam and flue gas preheaters Feed-water accumulators for locomotives Accumulators directly connected with the boiler, boiler water accumulators (gravity accumulators for live steam 13g-3/05) Miscellaneous regulating devices for feed-water accumulators, such as water-level, intake and outlet regulators
13b-37/02 13b-37/03 13b-37/04 13b-37/05 13b-37/06 13b-37/07	14h-3/01, 14h-3/02) Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters Feed-water accumulators with steam and flue gas preheaters Feed-water accumulators for locomotives Accumulators directly connected with the boiler, boiler water accumulators (gravity accumulators for live steam 13g-3/05) Miscellaneous regulating devices for feed-water accumulators, such as water-level, intake and outlet regulators Other components of feed-water accumulators Water level indicators, alarm and safety devices for steam boilers (liquid-level indicators, 42e-30 – 42e-36; remote water level variation
13b-37/02 13b-37/03 13b-37/04 13b-37/05 13b-37/06 13b-37/07 13c	Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters Feed-water accumulators with steam and flue gas preheaters Feed-water accumulators for locomotives Accumulators directly connected with the boiler, boiler water accumulators (gravity accumulators for live steam 13g-3/05) Miscellaneous regulating devices for feed-water accumulators, such as water-level, intake and outlet regulators Other components of feed-water accumulators Water level indicators, alarm and safety devices for steam boilers (liquid-level indicators, 42e-30 – 42e-36; remote water level variation 74b-1) Steam boiler water-level indicators and accessories Water level indicators with self-closing ball valves
13b-37/02 13b-37/03 13b-37/04 13b-37/05 13b-37/06 13b-37/07 13c	Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters Feed-water accumulators with steam and flue gas preheaters Feed-water accumulators for locomotives Accumulators directly connected with the boiler, boiler water accumulators (gravity accumulators for live steam 13g-3/05) Miscellaneous regulating devices for feed-water accumulators, such as water-level, intake and outlet regulators Other components of feed-water accumulators Water level indicators, alarm and safety devices for steam boilers (liquid-level indicators, 42e-30 – 42e-36; remote water level variation 74b-1) Steam boiler water-level indicators and accessories Water level indicators with self-closing ball valves Water level indicators with self-closing cocks
13b-37/02 13b-37/03 13b-37/04 13b-37/05 13b-37/06 13b-37/07 13c	Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters Feed-water accumulators with steam and flue gas preheaters Feed-water accumulators for locomotives Accumulators directly connected with the boiler, boiler water accumulators (gravity accumulators for live steam 13g-3/05) Miscellaneous regulating devices for feed-water accumulators, such as water-level, intake and outlet regulators Other components of feed-water accumulators Water level indicators, alarm and safety devices for steam boilers (liquid-level indicators, 42e-30 – 42e-36; remote water level variation 74b-1) Steam boiler water-level indicators and accessories Water level indicators with self-closing ball valves Water level indicators with self-closing cocks Water level indicators with self-closing valves in the transverse passages
13b-37/02 13b-37/03 13b-37/04 13b-37/05 13b-37/06 13b-37/07 13c 13c-1 13c-2 13c-3 13c-4	Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters Feed-water accumulators with steam and flue gas preheaters Feed-water accumulators for locomotives Accumulators directly connected with the boiler, boiler water accumulators (gravity accumulators for live steam 13g-3/05) Miscellaneous regulating devices for feed-water accumulators, such as water-level, intake and outlet regulators Other components of feed-water accumulators Water level indicators, alarm and safety devices for steam boilers (liquid-level indicators, 42e-30 – 42e-36; remote water level variation 74b-1) Steam boiler water-level indicators and accessories Water level indicators with self-closing ball valves Water level indicators with self-closing cocks Water level indicators with self-closing valves in the transverse passages Water level indicators with self-closing valves mounted coaxially with glass tube
13b-37/02 13b-37/03 13b-37/04 13b-37/05 13b-37/06 13b-37/07 13c 13c-1 13c-2 13c-3 13c-4 13c-5	Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters Feed-water accumulators with steam and flue gas preheaters Feed-water accumulators for locomotives Accumulators directly connected with the boiler, boiler water accumulators (gravity accumulators for live steam 13g-3/05) Miscellaneous regulating devices for feed-water accumulators, such as water-level, intake and outlet regulators Other components of feed-water accumulators Water level indicators, alarm and safety devices for steam boilers (liquid-level indicators, 42e-30 – 42e-36; remote water level variation 74b-1) Steam boiler water-level indicators and accessories Water level indicators with self-closing ball valves Water level indicators with self-closing valves in the transverse passages Water level indicators with self-closing valves mounted coaxially with glass tube Cocks, valves and slide valves for water level indicators (47g)
13b-37/02 13b-37/03 13b-37/04 13b-37/05 13b-37/06 13b-37/07 13c 13c-1 13c-2 13c-3 13c-4 13c-5 13c-6	Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters Feed-water accumulators with steam and flue gas preheaters Feed-water accumulators for locomotives Accumulators directly connected with the boiler, boiler water accumulators (gravity accumulators for live steam 13g-3/05) Miscellaneous regulating devices for feed-water accumulators, such as water-level, intake and outlet regulators Other components of feed-water accumulators Water level indicators, alarm and safety devices for steam boilers (liquid-level indicators, 42e-30 – 42e-36; remote water level variation 74b-1) Steam boiler water-level indicators and accessories Water level indicators with self-closing ball valves Water level indicators with self-closing valves in the transverse passages Water level indicators with self-closing valves mounted coaxially with glass tube Cocks, valves and slide valves for water level indicators Fixing and waterproofing of glass tubes for water level indicators
13b-37/02 13b-37/03 13b-37/04 13b-37/05 13b-37/06 13b-37/07 13c 13c-1 13c-2 13c-3 13c-4 13c-5	Feed-water accumulators with steam preheaters Feed-water accumulators with flue gas preheaters Feed-water accumulators with steam and flue gas preheaters Feed-water accumulators for locomotives Accumulators directly connected with the boiler, boiler water accumulators (gravity accumulators for live steam 13g-3/05) Miscellaneous regulating devices for feed-water accumulators, such as water-level, intake and outlet regulators Other components of feed-water accumulators Water level indicators, alarm and safety devices for steam boilers (liquid-level indicators, 42e-30 – 42e-36; remote water level variation 74b-1) Steam boiler water-level indicators and accessories Water level indicators with self-closing ball valves Water level indicators with self-closing valves in the transverse passages Water level indicators with self-closing valves mounted coaxially with glass tube Cocks, valves and slide valves for water level indicators (47g)

13c-9	Float water level indicators (42e-31/01 – 42e-31/03; 74b-1)
13c-10	Protection devices for water level indicators
13c-11	Electric water level indicators (42e-31/02)
13c-12/01	Water level indicators with pressure variation measurement
13c-12/02	Water level indicators responsive to heat transfer variations in steam and water
13c-12/03	Water level indicators with provision for measuring and observing continuously escaping steam or water
13c-12/04	Water level indicators with oscillating container
13c-12/05	Miscellaneous water level indicators
13c-13	Miscellaneous devices for water level indicators
	Alarm and safety devices for steam boilers, e.g. low water alarms (safet valves, general 47g-47)
13c-14	Test valves and cocks for steam boilers
13c-15	Magnetic low water alarms
13c-16	Float low water alarms
13c-17	Electric low water alarms
13c-18	Low water alarms responsive to expansion of solids or liquids
13c-19	Steam boiler safety devices with fusible plugs
13c-20	Fire-extinguishing steam-boiler safety devices
13c-21	Steam-boiler safety devices against excess pressure
13c-22	Steam-boiler safety devices against retardation of boiling
13c-23	Miscellaneous safety and checking devices for steam boilers (13b-36/04)
13c-24	Loading and lever arrangements for safety valves of steam boilers
13c-25	Overload protection for safety valves of steam boilers
13c-26	Piston or metal diaphragm steam-boiler safety devices
13c-27	Multiple-seat safety valves
13c-28	Steam-boiler safety valves with enlarged seat-area, high lift
13c-29	Miscellaneous safety valves for steam boilers
13c-30	Miscellaneous equipment for steam-boiler safety valves
13d	Steam pipes, steam drying and purification, steam superheating condensate exhaust lines
13d-1	Steam pipe arrangements, general
	Steam superheaters
	Tubular steam superheaters, general
13d-2/01	Structure and tubular components
13d-2/02	Structure and tubular components of "Field" type tubular superheaters
	Steam superheaters for locomotive and locomobile boilers
13d-3/01	Tubular components, tube joints
13d-3/02	Collecting chambers
13d-3/03	Fire-tube superheaters
13d-3/04	Superheaters in the smoke box
13d-3/05	Superheaters in the fire box
13d-3/06	Superheaters outside the boiler, and other arrangements
13d-3/07	Protection during engine shutdown
	Steam superheaters for marine boilers
13d-4/01	for fire-tube boilers
13d-4/02	for water-tube boilers
13d-5	Steam superheaters for multi-tubular boilers in general
13d-6	Steam superheaters for fire-tube boilers

13d-31 13e	Steam cleaners and purifiers Mechanical cleaning of boilers, boiler tubes and condensers for boiler scale, rust and sludge (soot removal 24g-4/01 – 24g-4/03;
13d-30	
134-30	separators 46d-5/07) Waste-steam oil separators (13b-12/02; 14g-8)
13d-29	Miscellaneous steam driers, also valves with water separators (compressed-air
13d-28	Steam driers with steam deflection
13d-27	Steam driers with baffle surfaces, screens, angle irons, steps, etc.
13d-26	Centrifugal and rotary steam driers
40.1.00	Steam driers, purifiers and oil separators
130-23/03	
13d-25/02 13d-25/03	Ball valves
13d-25/02	Supervision appliances
13d-25/01	Air separators
13d-24	Miscellaneous steam traps
13d-23	for low-pressure steam
13d-22	with baffle elements
13d-21	with swinging container
13d-20	with belt floats
13d-19	with open floats without levers
13d-18	with open floats and levers
13d-17	with closed floats without levers
13d-16	with closed floats and levers
13d-15	with pistons or diaphragms
13d-14	with expansion liquid
13d-13	with expansion tubes
13d-12	with expansion rods
	Steam traps
134-11/06	-
13d-11/05 13d-11/06	Miscellaneous devices for regulation
13d-11/04 13d-11/05	Control by variation of the draft and of the direction of the flue gases
13d-11/03 13d-11/04	Movable superheaters
13d-11/02 13d-11/03	Surface coolers
13d-11/01 13d-11/02	Mixing of wet and superheated steam
13d-11/01	Injection of water
	Control of steam superheating
13d-10/04	Steam saturation
13d-10/03	Anti-glow protection
13d-10/02	Heat accumulation in the tubes, tube inserts
13d-10/01	Suspensions and supports
	Miscellaneous devices for steam superheaters
13d-9/04	Special types of superheaters
13d-9/03	Intermediate superheaters
13d-9/02	Superheaters for pulverised coal firing
13d-9/01	Superheating by means of intermediate agents, including hot gases or exhaust gases
13d-8	Steam superheaters separately fired
13d-7/01 13d-7/02	for inclined tube boilers
13d-7/01	for vertical tube boilers
	Steam superheaters for water-tube boilers

	electrical methods 13b, 18; agents for prevention of boiler scale 85b-1/35, 85b-1/36, 85b-1/40)
13e-1 13e-2	Tube cleaners for external cleaning Brushes for steam-boiler and tube cleaning (9b; 24g-4/02)
13e-3/01 13e-3/02 13e-3/03 13e-3/04 13e-3/05 13e-3/06	Tube cleaners for internal cleaning (for conduits 85e-18) Push or pull rod type on ropes or chains drawn through the tubes with rotating cutter wheels with rotary boring tools, boring heads and spring blades with cages of wire or spring blades, pushed or rotary Devices and frames as well as miscellaneous accessories
13e-4/01	Tube cleaners with beaters for steam boiler tubes, also for condenser and preheater tubes (electrically and mechanically driven hand-hammer devices 87b-3/01 – 87b-3/05) Tube cleaners with swinging-out tools
13e-4/02	Tube beaters and hammers with compressed-air device Cleaning by means of bodies driven by compressed air, steam or water
13e-5/01	pressure (sand blast units 67b) Cleaners operated by water movements, e.g. chains, wire spirals, springs, friction bodies
13e-5/02 13e-5/03 13e-5/04 13e-5/05	Cleaning by rinsing, blowing, spraying Cleaning by means of scrapers moved from outside Cleaning by burning out and freezing Cleaning of condensers during operation
13e-6/01 13e-6/02 13e-6/03 13e-7	Blowing off and blowing down, washing out and scumming of boilers, preheaters, etc (scumming of boilers with cleaning and return 13b-17) Devices for the removal of sludge and scum Sludge and discharge valves Washing-out devices Miscellaneous devices for steam boiler and tube cleaning, also for the cleaning of the manhole covers and hatch covers (covers for cleaning openings and manholes 13a-15/50) Turbine drive for tube cleaners Devices for inspecting boiler cleaning
13f	Fastening and sealing of tubes for steam boilers, preheaters and superheaters (tools 7c-20)
13f-1/01 13f-1/03 13f-1/05 13f-1/06 13f-1/07	Tube beading Tube inserting with hydraulic or pneumatic tools Driving in of wedges, conical bushings Screw joints, stuffing boxes Fastening by means of flanges Closing of damaged tubes Closing by means of stoppers, covers, etc.
13f-2/02 13f-2/03 13f-3	Bilateral tube closures with the use of stays and pull-rods Automatic tube closure using valves, etc. Tube removing devices

13g Special steam-generating processes, boiler firing by means of preheated materials, e.g. hot slag, liquid metals, etc., enclosed furnaces, e.g. with the flame acting directly upon the water High-speed steam generators (13a-18) 13g-1/01 with coil tubes (13a-19) 13g-1/02 with rotating drums 13g-1/03 with narrow spaces and heat storage in thick walls 13g-1/04 with water injection 13g-1/05 with sprinkling 13g-1/06 Miscellaneous high-speed steam generators (13a-18, 13a-19) Steam generation by means of hot, solid or molten materials, heating-gas accumulators Steam generation by means of slag (during pig-iron production 18a-9/02), coke 13g-2/01 (10a-17/01), iron ingots, etc. 13g-2/02 Steam generation by means of liquid metals 13g-2/03 Heating-gas accumulators Steam generation by means of hot liquids, vapours, gases or air Steam generation by means of waste heat (waste heat boilers 13a-28), air and hot 13g-3/01 gases (46d-14/02; 46e-10; 46f-5/02) 13g-3/02 Steam generation by means of heat carriers functioning in a closed cycle 13g-3/03 Steam generation by blowing steam into water 13g-3/04 Steam generation by injecting water into steam 13g-3/05 Heat accumulators for live steam directly connected to the steam boiler (feed water accumulator 13b-37/05; accumulators for equalising steam consumption variations in power plants 14h-3/01) 13g-4/01 Steam generation by water expansion 13g-4/02 Steam generation by mechanical action Steam generation by means of heated liquor (14h-1/10; 14h-8) 13g-5 Steam generation by means of enclosed furnaces 13g-6/01 Steam generation by means of a flame burning in the boiler (36e-2; 46d-7) 13g-6/02 Steam generation by fuel explosion 13g-6/03 Miscellaneous generators with enclosed furnaces 13g-7 Special methods of steam generation (46e-10) 13g-8 Steam generation under critical pressure 13g-9 Control and operation of steam generators (with firing process modification 24m)